

Date: Tuesday, 10/3/2006 3:47:31 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: LUG ASSEMBLY 206L/407 GHW LUG
<b>Job Number</b>	: 28857		
<b>Estimate Number</b>	: 10318		
<b>P.O. Number</b>	: <i>N/A</i>	<b>Part Number</b>	: D2659
<b>This Issue</b>	: 10/3/2006	<b>Drawing Number</b>	: D2659 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: <i>N/A</i>	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	: 28254	<b>Material</b>	: <i>N/A</i>
	<b>Type</b>	<b>Due Date</b>	: 10/28/2006
<b>Written By</b>	: <i>[Signature]</i>	<b>Qty:</b>	30
<b>Checked &amp; Approved By</b>	: <i>[Signature]</i> 06 10 03	<b>Um:</b>	Each
<b>Comment</b>	: Est: D 02.09.20 Re-format; Incorporated D2657; D2658 KJ/RF		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

28857A

LUG



Comment: Sub-Component LUG

D2657 B *2229228A*

PD 06-11-11 (30)

2.0

28857B

LUG BRACKET



Comment: Sub-Component LUG BRACKET

D2658 B *28857A*

PD 06-11-11 (30)

3.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld as per Dwg D2659 using location Jig DT8484

A/R Steel Rod *M15684*

PD 06-11-11 (30)

4.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

M 06/11/13 (30)

5.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

a.m 06/11/15 (30)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/11/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/3/2006 3:47:32 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 28857

Part Number: D2659

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 06/11/15 (30)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STM

Repl/16 (30)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

30  
10/06/11/17

Job Completion



U 06/11/17

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE	CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

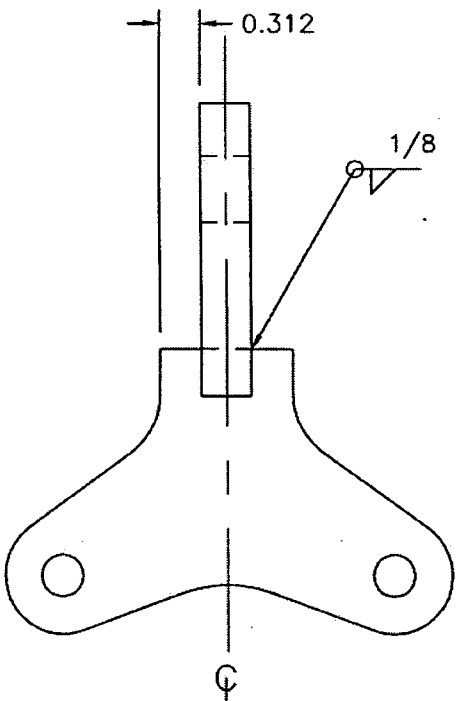
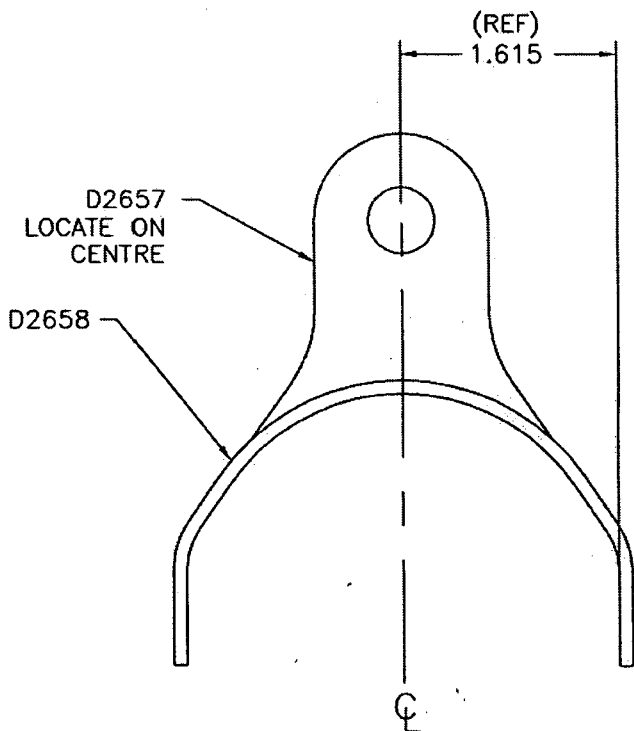
**NOTE:** Date & initial all entries

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		D2659	SHEET 1 OF 1
97.11.03		TITLE	SCALE
		LUG ASSEMBLY	NIS
A	97.11.03	NEW ISSUE	

**RELEASED**  
97/11/06 PS



D2659 LUG ASSEMBLY

WELD PER DART QSI 004  
FINISH: POWDER COAT PER DART QSI 005 4.4  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28857